

DWN C.LACHALL	DATE 96/12/09	PROD ASSUR J.L. L	DATE 97-01-09	BOEING HELICOPTERS DCN		DWG NO. 145G0221	
CHK S.BRUNO	WT 96/12/17	WT		DRAWING CHANGE NOTICE 77272	SH 1 OF 5	REV C	DWG SH -
ENGR M. Junch Jr	97/01/09	MAT'L & PROC		REASON REVISED WELDMENT TO AID IN SETUP & ALIGNMENT WHEN USED IN THE 145G0294 FIXTURE	MODEL/ITEM NO. CH-47D,414-100 / 26300		
STRUCT		ORG D.Gallagher	97/01/09	CODE D.IMP	CHANGE NO. PRRSS000E		
PROJ J. Lachall	97-01-20	CUST Hill Corp	97/03/00	ORIGIN GSE 1459	CLASS PER MIL-STD-480 <input type="checkbox"/> CLASS I <input checked="" type="checkbox"/> CLASS II	SPARES AFFECTED <input type="checkbox"/> YES <input checked="" type="checkbox"/> NO	97/02/06 S.GRN
PL SH/ZONE	REPLACES QTY REQ'D	CODE IDENT	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	ZONE	MATERIAL AND SPECIFICATION	HT TR FINISH PT MK

PART I = NEW CHANGES

TO L/M, FOR -402, ADDED FLAG NOTE 19

TO L/M, FOR -405, REVISED VENDOR P/N, WAS MRC # 1908\$

TO L/M FOR -417, CHANGED QTY FROM 1 TO - E ADDED FLAG NOTE 20

TO L/M, ADDED -441, -442 AND -443.

TO NOTES, REVISED FLAG NOTE 12
(WAS)

12> TRW INC TRW BEARING DIV.
JAMESTOWN, NY 14701 CODE IDENT. NO 2R810

TO NOTES, ADDED FLAG NOTES 19 AND 20
IN L/M FOR -418, -419 & -429 MTL WAS 6061-T6 ALUM
IN L/M FOR -409 MTL WAS STL PL
IN L/M FOR -420, -423, -424, -425 & -430 MTL WAS HRS PL.

PROD INFO VENDOR IN ACCORD	OUTSIDE PRODUCTION ITEM- VENDOR IN ACCORD	PART NO.	NEXT ASSY	USED ON	EFFECTIVITY	DWG SH. NO.
				APPLICATION		
T&PP REP 97-01-20 E.R. GIASER	PLANNING EFFECTIVITY INCORPORATE IN SEQUENCE.					

DWN
C. LACHALL

DATE
96/12/09

CHK
J. BRUNO

DATE
96/12/17

ENGINEERING DRAWING CHANGE CONTINUATION SHEET

ORIG
DWG. NO.
145G0221

ENGR
M. Juchlk

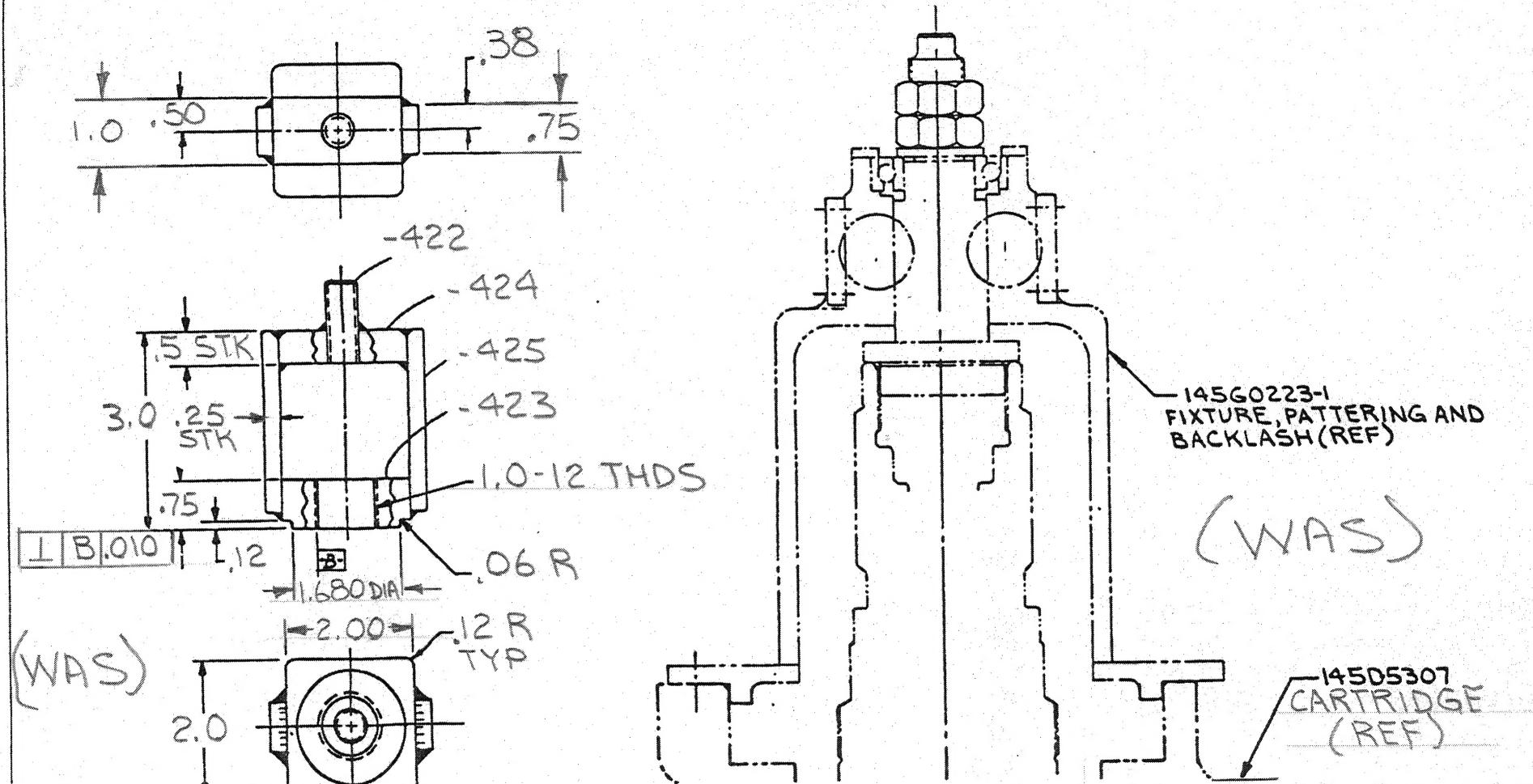
DATE
97-01-06

PROJ
Janar

DATE
97-01-20

ADCN NO.
—
DCN REV.
SH
2 OF 5
DWG
—

PL	REPLACES	QTY READ	FSCM NO.	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	ZONE	MATERIAL AND SPECIFICATION	HT TR	FINISH	PT MK
SH/ZONE										



-406 WELDMENT ASSY

ZONE C6, REVISED - 406

-406 WELDMENT ASSY

ZONE D6, REVISED VIEW OF 145G0223-1
PATTERNING AND BACKLASH FIXTURE

DWN
C. LACHALLDATE
96/12/09

ENGINEERING DRAWING CHANGE CONTINUATION SHEET

DWG. NO.

145G0221

CHK
J. BRUNODATE
96/12/09ENGR
M. JuncikDATE
97-01-06PROJ
JananDATE
97-01-20

ADCN NO.

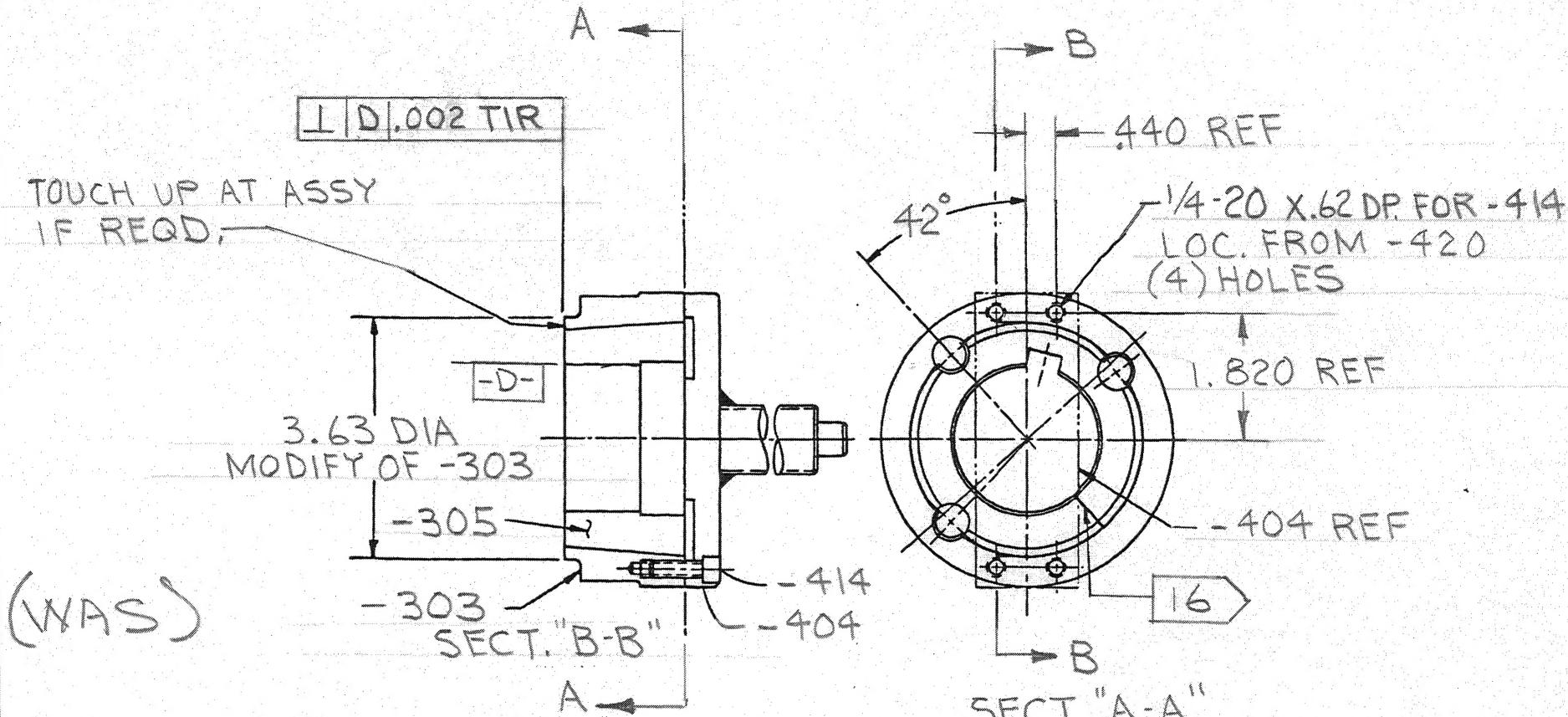
DCN REV.

SH
C
4 OF 5

DWG

PL	REPLACES	QTY REQD	FSCM NO.	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	ZONE	MATERIAL AND SPECIFICATION	HT TR	FINISH	PT MK
SH/ZONE										

ZONE D4, REVISED -403 TAPERLOCK BUSH. ASSY



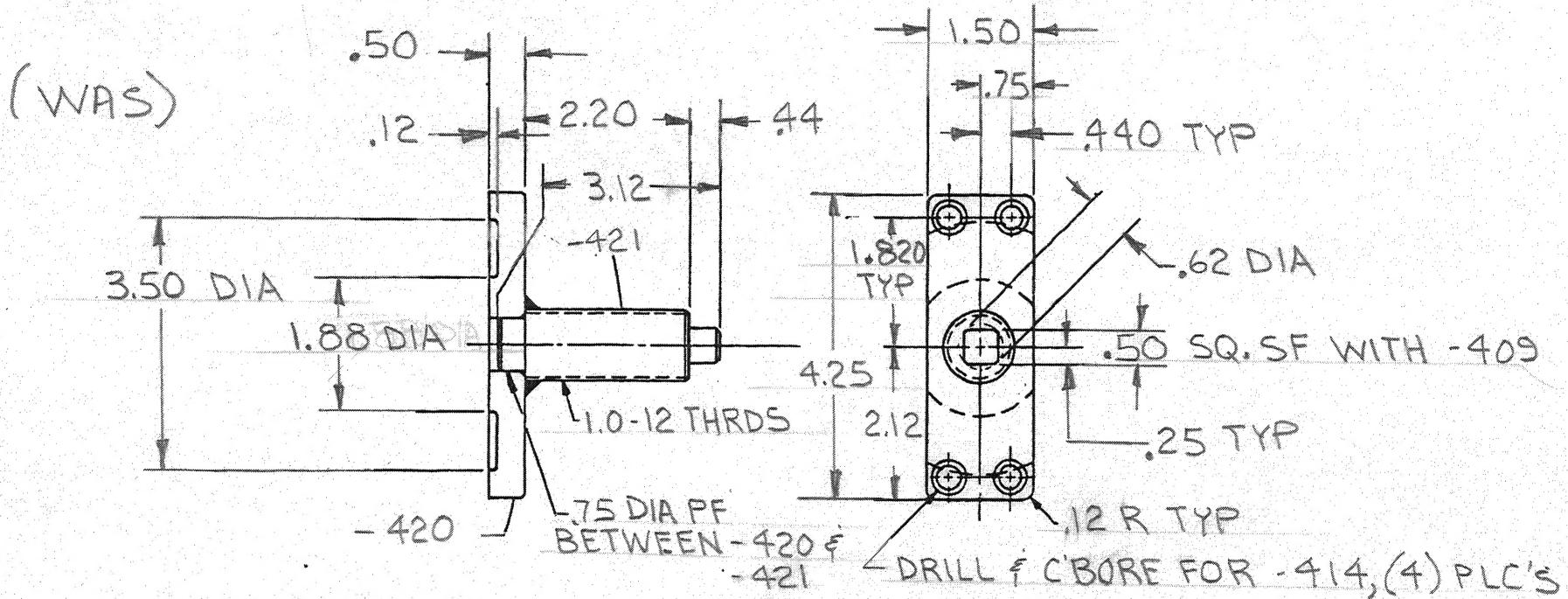
-403 TAPERLOCK BUSH. ASSY

DWN C.LACHALL	DATE 96/12/09
CHK J.BRUNO	DATE 96/12/17
PL SH/ZONE	REPLACES QTY REQD
FSCM NO.	PART OR IDENTIFYING NO.

ENGINEERING DRAWING CHANGE CONTINUATION SHEET

DWG. NO. 145G0221	ADCN NO.	DCN REV.	SH	DWG
		C	5	OF 5

ZONE C2, REVISED -404 WELDMENT ASSY



PART II = INCORPORATION OF ADCN'S

ADCN #4 = THE INTENT OF THIS ADCN HAS BEEN INCORPORATED, DATA DOESN'T EFFECT DWG.